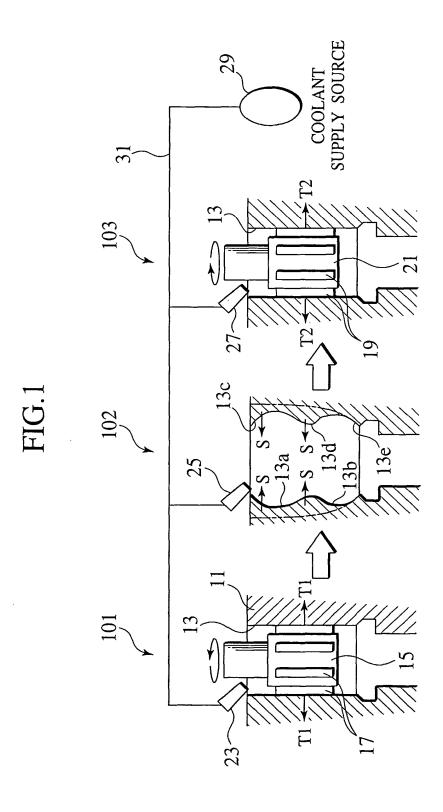
Inventor(s): Kiyohisa SUZUKI et al. DOCKET NO.: 040302-0344

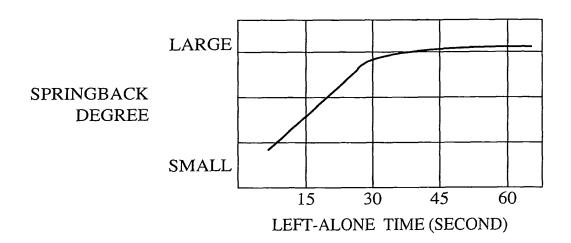
1/5

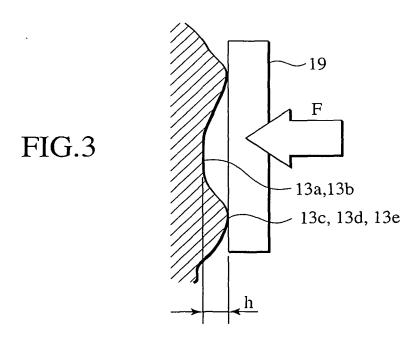


Inventor(s): Kiyohisa SUZUKI et al. DOCKET NO.: 040302-0344

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FIG.2





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FIG.4

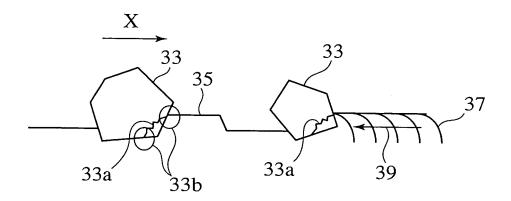
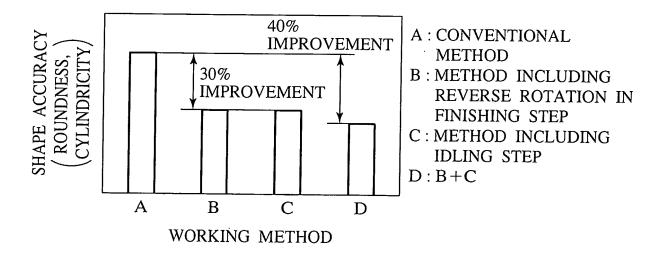
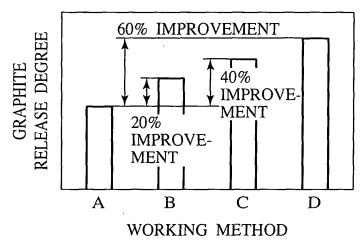


FIG.5



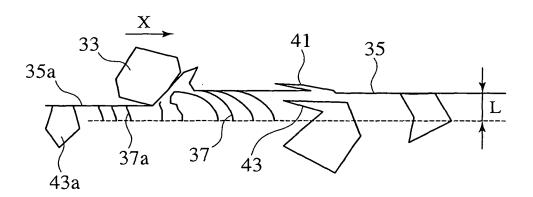
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FIG.6



- A : CONVENTIONAL METHOD
- B: METHOD INCLUDING REVERSE ROTATION IN FINISHING STEP
- C: METHOD INCLUDING IDLING STEP
- D:B+C

FIG.7



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FIG.8

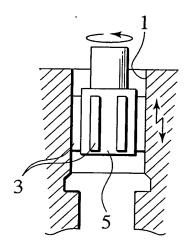


FIG.9A

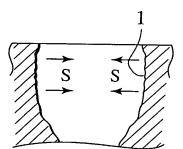


FIG.9B

